

# StoVentec®

Certification No. 9000

## Statement of Testing

This is to certify that the StoVentec Systems and their components have been tested by accredited independent third-party test agencies or justified in engineering judgements by qualified engineers as presented below:

**Sto Corp.**  
 3800 Camp Creek Parkway  
 Building 1400, Suite 120  
 Atlanta, GA 30331  
 Tel: 404-346-3666  
 Toll Free: 1-800-221-2397  
 Fax: 404-346-3119  
[www.stocorp.com](http://www.stocorp.com)

## STOVENEC GLASS – SYSTEM TESTS

Test	Method	Criteria	Result
Fire Spread	NFPA 285	No excess flame spread vertically or laterally; flame spread and thermocouple temperature readings within specified limits	Pass
Fire Spread	CAN/ULC S134	Flaming not more than 5m above the opening; avg heat flux < 35kW/m <sup>2</sup> at 3.5m above the opening	Pass
Fire Resistance	ASTM E119	Maintain the fire resistance rating over existing hourly-rated load-bearing or non-load-bearing wall assemblies	Complies with min. 2in (51mm) mineral wool continuous insulation
Water Penetration Resistance and Ventilation	AAMA 509	Report results	Water Penetration Classification: W1 Ventilation Classification: V2
Wind Load Resistance	ASTM E330	Report ultimate load capacity (system design determines max. capacity)	-288 lb/ft <sup>2</sup> (-13.8 kN/m <sup>2</sup> )

## STOVENEC GLASS – COMPONENT TESTS

Test	Method	Criteria	Result
Glass in Building	EN 12150 or 14179	Thermally toughened safety glass	Complies
Tensile Bond Strength	DIN 18156-2, Section 5.2.2	Glass adhesive to Carrier Board: ≥ 36 psi (0.25 N/mm <sup>2</sup> )	Pass

# StoVentec®

Statement of Testing

## STOVENEC RENDER – SYSTEM TESTS

Test	Method	Criteria	Result
Fire Spread <sup>1</sup>	NFPA 285	No excess flame spread vertically or laterally; flame spread and thermocouple temperature readings within specified limits	Pass
Fire Spread <sup>1</sup>	CAN/ULC S134	Flaming not more than 5m above the opening; avg heat flux < 35kW/m <sup>2</sup> at 3.5m above the opening	Pass
Fire Resistance	ASTM E119	Maintain the fire resistance rating over existing hourly-rated load-bearing or non-load-bearing wall assemblies	Complies with min. 2in (51mm) mineral wool continuous insulation
Water Penetration Resistance and Ventilation	AAMA 509	Report results	Water Penetration Classification: W1 Ventilation Classification: V9
Wind Load Resistance	ASTM E330	Report ultimate load capacity	-160 lb/ft <sup>2</sup> (-7.66 kN/m <sup>2</sup> )

1. StoVentec Glass (worst case) tested. Thus, StoVentec Render deemed to pass based on engineering analysis. Refer to Intertek Design Listings [Sto/CWP 30-01](#) and [Sto/CWP 25-02](#).

## STOVENEC RENDER – COMPONENT TESTS

Test	Method	Criteria	Result
Flame Spread (lamina components)	ASTM E84	Flame spread: < 25 Smoke Development: < 450	FS: < 5 SD: < 20
Accelerated <sup>1</sup> Weathering	ASTM G153	No deleterious effects after 2000 hours when viewed under 5X magnification	No deleterious effects after 5000 hours
Freeze/Thaw <sup>1</sup> Resistance	ASTM E2485	No deleterious effects after 10 cycles	No deleterious effects after 10 cycles
Impact Resistance	ASTM E2486	Impact classification rating “High” with impact energy of 90 inch-lb (drop height 22.5” with 10 drops)	No broken mesh
Salt Spray Resistance <sup>1</sup>	ASTM B117	No deleterious effects after 300 hour exposure	No deleterious effects after 500 hours
Water Penetration Resistance <sup>1</sup>	ASTM E331	No water penetration in the field of the wall, at perimeter of openings, or at intersections with dissimilar materials	No water penetration

# StoVentec®

Statement of Testing

Water Resistance <sup>1</sup>	ASTM D2247	No deleterious effects after 14 day exposure	No deleterious effects after 28 days
Alkali Resistance of Reinforcing Mesh	ASTM E2098	120 pli (21 N/mm) minimum	Greater than 120 pli (21 N/mm)

1. StoVentec lamina tested over foam plastic insulation material

## STOVENTEC FOR MASONRY VENEER FACADES – SYSTEM TESTS

Test	Method	Criteria	Result
Fire Spread <sup>1</sup>	NFPA 285	No excess flame spread vertically or laterally; flame spread and thermocouple temperature readings within specified limits	Pass
Fire Spread <sup>1</sup>	CAN/ULC S134	Flaming not more than 5m above the opening; avg heat flux < 35kW/m <sup>2</sup> at 3.5m above the opening	Pass
Fire Resistance	ASTM E119	Maintain the fire resistance rating over existing hourly-rated load-bearing or non-load-bearing wall assemblies	Complies with min. 2in (51mm) mineral wool continuous insulation
Water Penetration Resistance and Ventilation <sup>2</sup>	AAMA 509	Report results	Water Penetration Classification: W1 Ventilation Classification: V9
Wind Load Resistance <sup>2</sup>	ASTM E330	Report ultimate load capacity	-160 lb/ft <sup>2</sup> (-7.66 kN/m <sup>2</sup> )

1. StoVentec Glass (worst case) tested. Thus, Sto Ventec for Masonry Veneer Facades deemed to pass based on engineering analysis. Refer to Intertek Design Listings [Sto/CWP 30-01](#) and [Sto/CWP 25-02](#).

2. Results based on testing of StoVentec Render

# StoVentec®

Statement of Testing

## STOVENEC FOR MASONRY VENEER FACADES – COMPONENT TESTS

Test	Method	Criteria	Result
Bond Strength StoColl KM Adhesive Mortar	ANSI 118.4	Meet minimum strength requirements	Meets shear bond strength requirements for all tile types in dry state, after water immersion, and after freeze/thaw cycling
Flame Spread (lamina components)	ASTM E84	Flame spread: < 25 Smoke Development: < 450	FS: < 5 SD: < 20

*Thomas E. Remmele*

Thomas E Remmele  
Vice President Technical Services / R&D Sto Corp.